

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER
2499 - CPR - 0115034-00-07 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS
 ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY
 OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **KUNZE BLECHVERARBEITUNG GMBH & CO. KG**
 BOSCHSTRASSE 5
 37412 HERZBERG AM HARZ

PRODUCTION SITE(S): AS NAMED ABOVE

TECHNICAL SPECIFICATION: EN 1090-3:2019-07
 EN 1090-2:2024-09
 DIBT- ZULASSUNGSBESCHEID Z-30.3-6

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND
 INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2 AS WELL AS
 ALUMINIUM STRUCTURES AND CONSTRUCTIONS KITS UP TO AND
 INCLUDING EXC1 IN ACCORDANCE WITH EN 1090-3

WELDING PROCESS(ES): 131 - MIG - INERT GAS METAL ARC WELDING WITH SOLID WIRE
 ELECTRODE
 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE
 ELECTRODE
 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE
 ELECTRODE

BASIS MATERIALS: S235, S275, S355 IN ACCORDANCE WITH EN 10025-2
 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH
 EN 10088
 MATERIAL GROUPS 21, 22 IN ACCORDANCE WITH CR ISO 15608

RESPONSIBLE WELDING COORDINATOR: BJÖRN CARLI BORN 12.02.1975
 WELDING SPECIALIST/IWS (DVS/IIW)

REPRESENTATIVES: N.N.

START OF VALIDITY: 17.03.2026

NEXT INSPECTION: 16.03.2029 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0115034-00-07**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING
 „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.
 FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF
 AUTHORISATION Z-30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR
 BAUTECHNIK (DIBT) MUST BE COMPLIED WITH.

Bonn, 12.05.2026


 Dipl.-Ing. (DH) Markus Jäger
 Head Welding Technology